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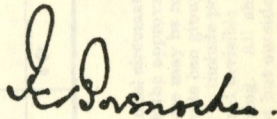
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**SMALL ARMS TRAINING**  
**Vol. 1, Pamphlet No. 18, 1942**

AMENDMENTS (No. 2)

1. Page 1. Section I.—Delete line 15 and substitute :—  
Section IX.—Thompson and Sten Machine Carbine Course
2. Delete Appendix I facing page 12 and substitute new Appendix I attached hereto.
3. Delete pages 14, 15, 16 and 17 and substitute new pages 14, 14a, 15, 16 and 17 attached hereto.
4. Delete page 45 and substitute new page 45 attached hereto.

By Command of the Army Council,



THE WAR OFFICE,  
4th March, 1944

OTTAWA  
EDMOND CLOUTIER

PRINTER TO THE KING'S MOST EXCELLENT MAJESTY  
1944

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EDMOND CLOUTIER

OTTAWA

THE WAR OFFICE  
11th March, 1944

By Command of the Army Council,  
*L. B. ...*

4. Date page 45 and subitems new page 45 attached hereto.

3. Date pages 14, 15, 16 and 17 and subitems new pages 14, 14a, 15 and 17 attached hereto.

2. Date Appendix I facing page 12 and subitems new Appendix I attached hereto.

Section IX—Thompson and Stear Machine Carbine Course

Page I, Section I—Date line 15 and subitems—

AMENDMENTS (No. 2)

Vol. 1, Pamphlet No. 18, 1943  
SMALL ARMS TRAINING

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11th March, 1944

Amndt. 2  
Mar. 1944

APPENDIX III  
RIFLE COURSE, PART I (INSTRUCTIONAL)

(To be fired by recruits at Guards Depot, Primary Training Centres and/or Primary Training Wings)

No.	Practice	Target	Distance in yds.	Rounds*	Detail	H.P.S.	Remarks
1	Grouping.	4 ft. with aiming mark.	100	5	Lying (a).	25	(a) Wrist or forearm rested.
2	Application (b).	4 ft.	200	5	Lying in the open, no support whatsoever.	20	(b) Practices 2 and 3 may be fired consecutively if repetition of Practice 2 is not considered necessary.
3	Snaphooting (b).	Fig. 2.	200	5	Lying (a) Exposure, 5 seconds for each shot. The firer may be in the aim throughout. Each shot will be signalled.	15 (c)	(c) 3 points a hit.
4	Application.	4 ft.	300	5	Lying (a).	20	
				Total rounds	20	H.P.S. 80 (Part I)	

- NOTES**—1. In exceptional circumstances where no open range can be made available, practices may be fired on the 30 yds. range with the approval of brigade or area commanders. This must be avoided whenever possible.
2. Any practice may be repeated at the discretion of C.O.s as often as is considered necessary.
3. Until recruits can group to a 12-in. standard they should not be permitted to proceed to application.
4. C.O.s. pool to include preliminary firing, zeroing and repetition—35 rounds for each man.
5. An inscribed invisible 12-in. circular bull will be marked on 4 ft. targets with the same central point as the "Inner" ring. All shots falling within this circular bull will score 4 points. Shots in the No. 5 figure on the 4 ft. target but outside the 12-in. circular bull will count as inners.
6. Coaches may assist in all instructional practices.

APPENDIX III

Amdt. 2  
Mar. 1944

RIFLE COURSE, PART II (INSTRUCTIONAL)

(To be fired by recruits in Guards Training Battalions and at Infantry and Corps Training Centres)

No.	Practice	Target	Distance in yds.	Rounds	Detail	H.P.S.	Remarks
5	Grouping.	4 ft. with aiming mark.	100	5	Lying (a).	25	(a) Wrist or forearm rested.
6	Application (b).	4 ft.	200	5	Lying in the open, no support whatsoever.	20	(b) Practices 6 and 7 should be fired consecutively.
7	Snaphooting (b).	Fig. 4A.	200	5	Lying (a). The firer may be in the aim throughout. Each shot will be signalled. Exposure 5 seconds for each shot.	15 (c)	(c) 3 points a hit. (d) Bulls and inners count 3 points.
8	Timed (gas).	4 ft.	200	5	Lying (a). Time 1 min. The respirator to be adjusted before the practice begins.	20	
9	Rapid.	4 ft.	200	10	Lying (a). Firer (rifle loaded with 5 rounds, the remaining 5 in the pouch buttoned) to be in the aim before the target appears. Exposure 1 minute.	30 (d)	
10	Application.	4 ft.	300	5	Lying (a).	20	

Total rounds 35 (Part II) H.P.S. 130 (Part II)

NOTES.—1. For C.O.s. pool, see Note 2 at foot of Rifle Course, Part III.  
2. Additional snaphooting will be carried out if time and amn. permit.

144

APPENDIX III

Amdt. 2  
Mar. 1944

RIFLE COURSE, PART III (QUALIFICATION)

(To be fired by recruits at Infantry and Corps Training Centres and by Units and all Trained Soldiers as opportunity affords, but at least once a year)

No.	Practice	Target	Distance in yds.	Rounds	Detail	H.P.S.	Remarks
11	Application.	4 ft.	200	5	Lying in the open, no support whatever.	20	(a) Wrist or forearm rested.
12	Snaphooting.	Fig. 4A.	200	5	Lying (a). The firer may be in the aim throughout. Each shot will be signalled. Exposure 5 seconds for each shot.	15 (b)	(b) 3 points a hit. (c) Bulls and inners count 3 points.
13	Rapid.	4 ft.	200	10	Lying (a). Firer (rifle loaded with 5 rounds, the remaining 5 in the pouch buttoned) to be in the aim before the target appears. Exposure 1 minute.	30 (c)	
14	Application.	4 ft.	300	5	Lying (a).	20	

Total rounds 25 (Part III) H.P.S. 85 (Part III)

QUALIFICATION STANDARD: Marksman ... 75 1st Class ... 62 2nd Class ... 44  
Soldiers qualifying as marksmen are entitled to wear Skill-at-Arms badges as detailed in War Clothing Regulations, 1943, Appx. III, Sec. II.

[NOTES:—Page 16

15

NOTES.—1. Any practice in Part II may be repeated at the discretion of C.Os.

2. C.Os. pool to include zeroing, preliminary firing, repetition and individual field firing (to include hip firing) 70 rounds. At Infantry Training Centres the primary object must be to bring recruits to a satisfactory standard on the range. This will take priority over field firing.
3. Practices 11 and 12 or 11 and 13 may be fired consecutively if desired.
4. In the case of trained soldiers firing Part III only, preliminary grouping and zeroing practices will be fired at the discretion of C.Os. The minimum standard of a 12-in. group laid down for recruits should not be accepted for the trained soldier, who should reach a standard of an 8-in. group at least, before he goes on to fire the qualifying practices.
5. It is most important that the results of the shooting in Part III should give a genuine indication of the man's capacity to shoot. It will therefore be fired exactly as laid down and no repetition of individual's practices will be allowed during qualification. There is no objection to a soldier firing the complete qualification course again in order to qualify in a higher class than at the first attempt.
6. Coaches are allowed for qualification practices fired during corps training. Coaches will NOT be allowed for trained soldiers.

16

APPENDIX IX  
THOMPSON AND STEN MACHINE CARBINE COURSE

Amdt. 2  
Mar. 1944

No.	Practice	Target	Range in yds.	Rounds	Detail	Remarks
1	Single rounds.	1 Fig. 2 inscribed rectangle 8 ins. x 12 ins. Black aiming mark lin.	20	5	To be fired from the shoulder, using sights. Change lever or stud at single rounds. No time limit.	SCORING.—3 points for a hit in the rectangle. 2 points for a hit on fig. outside rectangle.
2	Bursts.	4 Figs. 2 spaced 1 width apart.	15	10	To be fired in 4 or 5 bursts by sense of direction from the waist. Time, 8 seconds.	SCORING.—5 points for each target hit. H.P.S. 20.
3	Single rounds.	4 Figs. 2 spaced 1 width apart.	20	4	To be fired by rough alignment of sights from the shoulder (a). Firer to return to the "ready" position between each shot. Time 10 seconds. Change lever or stud at single rounds.	SCORING.—As for Practice 2. H.P.S. 20.
4	Single rounds or bursts.	4 Figs. 2 spaced 1 width apart.	25 to 10	10	Firer to begin at 30 yds. Advance to 25 yds. and fire from shoulder. Repeat at 20 yds. Advance to 15 yds. and fire from waist. Repeat at 10 yds. Time for firing at each range, 2 seconds. Change lever at automatic (b).	SCORING.—As for Practice 2. H.P.S. 20.
			Total	29		H.P.S. 75.

45

- NOTES.—(a) For method of rough alignment see Pamphlet No. 21, Lesson 2, for both Thompson and Sten machine carbines.  
 (b) To be controlled either by pull up targets of the type in Plate 80, S.A.T., Vol. V, or by voice control.  
 (c) The whole of the above Course may be fired on the 30 yds. range. If movement as in Practice 4 is not possible for safety reasons, it may be carried out at 25 yds. stationary. The same procedure to be followed, but without advancing.  
 (d) Further practices according to S.A.A. available should be arranged to deal with surprise and moving targets on any suitable range area.  
 (e) All personnel armed with the machine carbine should fire the above course and in addition at least two reserves for each gun.  
 (f) During qualifying practices, stoppages may occur which are not the fault of the firer. In this event, a re-shoot of the particular practice may be allowed.

QUALIFICATION STANDARD

Marksman ... .. 75      1st Class ... .. 57      2nd Class ... .. 39

APPENDIX I  
RIFLE, L.M.G. AND M.G. COURSES  
AMMUNITION ALLOTMENT AND COURSES TO BE FIRED

Arm of the Service	Category	Rifle (Appendix III)				L.M.G. (Appendix IV)				M.M.G. (Appendix V)		Total S.A.A.
		Practice	S.A.A.	C.O's. pool for zeroing, preliminary firing, repetition and field firing	Total	Practices	S.A.A.	C.O's. pool for zeroing, preliminary firing, repetition and field firing	Total	Practices	S.A.A.	
ALL ARMS	Recruits at Guards Depot, Primary Training Centres and Wings	Part I 1 to 4	20	35	55	1 to 3	50	25	75	—	—	130
ALL ARMS	Recruits at Guards Training Battalions, recruits at Infantry and Corps Training Centres	Part II 5 to 10 III 11 to 14	60	70	130	4 to 9	100	70	170	—	—	300
	All personnel other than the above with units. Staff at training centres	Part III 11 to 14	25	70	95	4 to 9	100	75	175	—	—	270
MACHINE GUN PERSONNEL	Recruits at training centres and with units who have not previously fired	←		See above (Serial 2)	→	←		See above (Serial 2)	→	Parts I & II	105	405
	Other personnel with units	←		See above (Serial 2)	→	←		See above (Serial 2)	→	Parts I & II III & IV	105 as available	375

NOTE.  
(1) Tracer and .303 ammunition for hosepipe firing will be a matter for special allotment

(To be fired by Recruits at Guards Depot, Primary Training Centres and/or Primary Training Wings)

No.	Practice	Target	Distance in yds.	Rounds	Detail	H.P.S.	Remarks
1	Single rounds.	4 ft.	200	5	The shots will be signalled in the normal way as for the rifle.	20 (a)	(a) Scoring as for rifle.
2	Application at normal rate (c).	4 ft.	200	15	To be fired in 3 or 4 bursts at the normal rate. M.P.I. of each burst to be signalled.	30 (b)	(b) Scoring Bulls and inners, 2 points. Magpies and outers, 1 point. (c) Practices 2 and 3 should be fired by each detail consecutively.
3	Rapid (c).	4 ft.	200	30	30 rounds in two magazines (15 in each). The second magazine in the firer's pouch. The appearance of the target to be the signal to open fire. Target exposed for 30 seconds.	60 (b)	

Total number of rounds, 50  
(Part I)

H.P.S. 110  
(Part I)

- NOTES.—1. In exceptional circumstances where no open range can be made available, practices may be fired on the 30 yds. range with the approval of brigade or area commander. This must be avoided whenever possible.  
2. Any practice may be repeated at the discretion of C.Os.  
3. C.Os. pool to include preliminary firing, repetition and zeroing, 25 rounds for each man.

APPENDIX IV

L.M.G. COURSE, PART II (INSTRUCTIONAL AND QUALIFICATION)

(To be fired by recruits in Guards Training Battalions, Infantry and Corps Training Centres and by Units and all trained soldiers as opportunity affords, but at least once a year)

No.	Practice	Target	Distance in yds.	Rounds	Detail	H.P.S.	Remarks
4	Single rounds.	4 ft.	200	5	The shots will be signalled in the normal way as for the rifle. This practice does NOT count for qualification.	20 (a)	(a) Scoring as for rifle. (b) Scoring: Bulls and inners, 2 points. Magpies and outers, 1 point. (c) Practices 5 and 6 should be fired by each detail consecutively.
5	Application at normal rate (c).	4 ft.	200	15	To be fired in 3 or 4 bursts at the normal rate. M.P.I. of each burst to be signalled.	30 (b)	(d) It is important that the Fig. 2 targets are visible. They must be papered with a target colour which does NOT blend with the background.
6	Rapid (c).	4 ft.	200	30	30 rounds in two magazines (15 in each). The second magazine in the firer's pouch. The appearance of the target to be the signal to open fire. Target exposed for 30 seconds.	60 (b)	(e) Each hit on the Fig. 2, 3 points. Total 15. Scoring on the 4-ft. target as in (b) above. (f) If 500 yds. firing point is not available, this practice may be fired at 300 yds. with a 4-ft. target. Scoring: 2 points for every hit within inner ring, 1 point for every hit within outer ring.
7	Application. Combined single shots and bursts	Fig. 2 (d) and 4 ft.	300	20	The first 5 rounds to be fired as single shots at a Fig. 2 target, after which the 4-ft. target is raised. The remaining rounds will be fired in 3 or 4 bursts at the normal rate. M.P.I. of each burst to be signalled.	45 (c)	(g) Each hit within the magpie (4 ft.) circle, 2 points; each hit within the outer (6 ft.) circle, 1 point.
8	Timed (gas).	4 ft.	300	15	15 rounds in one magazine. Firer in position with the respirator adjusted. The target will be exposed for 20 seconds.	30 (b)	<b>General</b>
9	Application.	6 ft.	500 (f)	15	To be fired in 3 or 4 bursts at the normal rate. M.P.I. of each burst to be signalled.	30 (g)	(i) For all practices the gun will be loaded, sights adjusted and the butt in the shoulder before the target appears or the order to fire is given. (ii) Zeroing—see Note 3.

Total rounds, 100  
(Part II)

H.P.S. 215  
(Part II)

QUALIFICATION STANDARD: Marksman ..... 110      1st Class ..... 95      2nd Class ..... 65

Soldiers qualifying as marksmen are entitled to wear Skill-at-Arms badges as detailed in War Clothing Regulations, 1943, Appx. III, Sec. II.

- NOTES.—1. C.Os. pool for Part II to include zeroing of L.M.Gs. instructional firing and field firing. 70 rounds for each man at Infantry Training Centres and 75 rounds for each trained soldier in units.  
2. As much instructional firing as possible should be carried out. When a soldier is considered fit to do so he will fire the qualifying course. During qualification repetition of practices will not be allowed.  
3. It is important that firers use the gun with which they have fired Practice 4 throughout the course. If for any reason a change has to be made the firer must be allowed 5 single shots with his new weapon for sighting purposes.  
4. During qualifying practices, stoppages may occur which are not the fault of the firer. In this event a re-shoot of the particular practice may be allowed.  
5. In Practice 9, when the 500 yds. firing point is used, and when there is a crosswind of strength "mild" or greater, 3 sighting shots may be allowed.